

# **COLTECH® TRANSELAST**

**TECHNICAL DATA SHEET** 

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# Transparent Polyurethane Waterproofing / Protective Coating

# **Product description**

The COLTECH TRANS is a transparent, hard-elastic, one component, aliphatic polyurethane, high-solids coating, used for long-lasting waterproofing and protection of wooden surfaces in Marine applications.

This high-technology coating is UV-stable, non-yellowing, weather stable, alkali and chemical resistant and even after aging it remains transparent and elastic.

The COLTECH TRANS protects and waterproofs wooden surfaces against humidity, water penetration, salt corrosion, frost, smog and acid rain.

When cured it creates a permanent elastic, thick layer coating which does not blister, crack or decay as other transparent marine varnishes do.

The COLTECH TRANS is using a unique curing system (moisture triggered), and unlike other similar systems it does not react with moisture (moisture-cured) and does not form bubbles or surface defects.

#### Uses

The COLTECH TRANS is widely used for protection / waterproofing of Interior / Exterior wooden surfaces in Marine applications as:

- Wooden Ship Decks
- Wooden Railings
- Wooden Walls
- Wooden Parts, etc.

The COLTECH TRANS is also suitable for coating, waterproofing and protection of concrete, wood, glass, ceramics, FRP and other surfaces in Marine and Construction applications

#### **Advantages**

- Simple application (roller or airless spray).
- · Transparent.
- UV-stable.
- · Non-yellowing.
- When applied forms a seamless, elastic, transparent membrane without joints or leak possibilities.
- Provides permanent elasticity with very high tear resistance, thus does not break over time.
- Maintains its properties over a temperature span of -30°C to +90°C.
- · Resistant to water and seawater.
- Resistant to frost.
- · Full surface adherence.
- · The waterproofed/protected surface can be walked on.
- Over 10 years of positive feedback worldwide.

#### Consumption

0,8-1,0 kg/m<sup>2</sup> in two or more layers

#### Colors

The COLTECH TRANS is supplied transparent.

# Technical data\*

PROPERTY	RESULTS	TEST METHOD
Composition	Polyurethane high-solids pre-polymer	
Elongation at Break	322%	DIN EN ISO 527
Tensile Strength	25.4 N/mm <sup>2</sup>	DIN EN ISO 527
E-modulus	69.5 N/mm <sup>2</sup>	DIN EN ISO 527
Tear resistance	56.9 N/mm	DIN ISO 34, Method B
Elongation at break after 2000h of accelerated aging (DIN EN ISO 4892-3, 400 MJ/m2)	298%	DIN EN ISO 527
Tensile strength after 2000h of accelerated aging (DIN EN ISO 4892-3, 400 MJ/m2)	25.5 N/mm <sup>2</sup>	DIN EN ISO 527
Gloss retention after 2000h of accelerated aging (DIN EN ISO 4892-3, 400 MJ/m2)	Good	DIN 67530
Surface chalking after 2000h of accelerated	No chalking observed.	DIN EN ISO 4628-6
aging (DIN EN ISO 4892-3, 400 MJ/m2)	Chalking grade 0	
Hardness (SHORE D Scale)	25	ASTM D 2240
Water vapor permeability	8.05 gr/m <sup>2</sup> ·24hours	EN ISO 12572
Resistance to Water Pressure	No Leak (1m water column, 24h)	DIN EN 1928
Adhesion to wood	>2,0 N/mm <sup>2</sup> (wood failure)	ASTM D 903 (ELCOMETER)
Application Temperature	5°C to 35°C	
Tack Free Time	8 hours	
Light Trafficking Time	24 hours	
Final Curing time	7 days	
Chemical Properties	Good resistance against acidic and alkali solutions (5%), detergents, water, seawater, oils and lubricants.	

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# Application

#### **Surface Preparation**

Careful surface preparation is essential for optimum finish and durability.

The surface needs to be clean, dry and sound, free of any contamination, which may harmfully affect the adhesion of the coating membrane. Maximum moisture content should not exceed 5%. Old coatings/varnishes, dirt, fats, oils, organic substances and dust need to be removed by mechanical grinder. Possible surface irregularities need to be smoothened. Any loose pieces and dust need to be thoroughly removed.

WARNING: Do not wash surface with water!

<u>WARNING:</u> Do not apply the COLTECH TRANS on surfaces treated in the past with wax, teak oil, silicon, siloxane or other water-repellents, because of expected poor adhesion. We recommend an adhesion test, if circumstances and surface history are not clear.

## Repair of cracks and joints:

The careful sealing of existing cracks and joints before the application is extremely important for long lasting waterproofing/protection results. Clean cracks, expansion joints and control joints of dust, residue or other contamination. Prime locally with the COLTECH M6 Primer and allow 2-3 hours to dry. Fill all prepared cracks and joints with COLTECH PU25 sealant. Allow to cure.

## **Priming**

Prime wooden surfaces with COLTECH TRANS PRIMER in one or two layers depending on the shade desired. The COLTECH TRANS PRIMER is supplied in various colours to choose from.

## Application Transparent waterproofing/protection membrane

Apply the COLTECH TRANS coating onto the primed surface by roller, brush, airless spray or suitable teeth trowel, until all surface is covered.

After 12-18 hours - but not later than 24 hours -apply a second layer of the COLTECH TRANS coating, by using roller or brush.

After 12-18 hours - but not later than 24 hours -apply a third layer of the COLTECH TRANS coating, by using roller or brush.

For better waterproofing/protection results, apply a fourth layer of the COLTECH TRANS coating.

<u>ATTENTION:</u> Do not apply the COLTECH TRANS over 1mm thickness (dry film) per layer. For best results, the temperature during application and cure should be between 5°C and 30°C. Low temperatures retard cure while high temperature speed up curing. High humidity may affect the final finish.

<u>WARNING:</u> The COLTECH TRANS system is slippery when wet. In order to avoid slipperiness, sprinkle suitable aggregates onto the still wet coating to create an anti-slip surface. Please contact our R+D Dept. for more details.

#### **Packaging**

Pails should be stored in dry and cool rooms for up to 9 months. Protect the material against moisture and direct sunlight. Storage temperature: 5°-30°C. Products should remain in their original, unopened containers, bearing the manufacturers name, product designation, batch number and application precaution labels.

#### Safety measures

See information supplied by the manufacturer. Please study the Safety Data sheet. PROFESSIONAL USE ONLY

Our technical advice for use, whether verbal, written or in tests, is given in good faith and reflect the current level of knowledge and experience with our products. When using our products, a detailed object-related and qualified inspection is required in each individual case in order to determine whether the product and /or application technology in question meets the specific requirements and purposes. We are liable only for our products be indirected falls entirely within your scope of liability, and responsibility, We will, of course, provide products of consistent quality within the scope of our General Conditions of Sale and Delivery. Users are responsible for complying with local legislation and for obtaining any required approvals or authorizations. Values in this technical data sheet are given as examples and may not be regarded as specifications. For product specifications contact our R+D department. The new edition of the technical data sheet supersedes the previous technical information and renders it invalid. It is therefore necessary that you always have to hand the current code of practice.

\* All values represent typical values and are not part of the product specification.



