

### Lantor Soric®XF

- $\blacksquare$  The cost effective solution for closed mould processes
- Is used as core material and infusion medium
- Is a pressure stable polyester nonwoven and compatible with all regular types of resins, including Polyester, Vinylester, Phenolic and Epoxy
- Is suitable for closed mould processes, including Infusion, RTM Light, RTM Heavy

# Applications Lantor Soric®XF

- Marine: hulls, decks and structures of boats and yachts
- Transportation: parts and panels of cars, trailers, trucks and RV's
- Mass transit: interior and exterior of trains, light rail and buses
- Leisure: kayaks, surfboards, pools and tubs
- Industrial: cladding panels, fans, containers and tanks
- Wind Energy: nacelle and spinners

## Dimensional data

Properties	XF 1.5	XF 2	XF3	XF 4	XF 5	XF6	XF 10
Thickness mm	1,5	2,0	3,0	4,0	5,0	6,0	10,0
Roll length m	100	80	50	40	30	25	15
Roll width m	1,27	1,27	1,27	1,27	1,27	1,27	1,27
Thickness loss at 0,8 bar %	<10	<10	<10	<10	<10	<10	<10
Max processing temp. °C	170	170	170	170	170	170	170
Resin uptake kg/m²	1,0	1,0	1,4	1,9	2,4	2,8	5,4
Dry weight g/m²	100	135	180	250	320	345	625
Density impregnated kg/m³	650	600	600	600	600	600	600

# Typical mechanical properties of Lantor Soric®XF\* impregnated with unsaturated polyester resin

Mechanical properties	unit	value	test method
Flexural strength	MPa	8	ASTM D790
Flexural modulus	MPa	800	ASTM D790
Tensile strength across layers	MPa	4	ASTM C297
Compression strength: 10% strain	MPa	8	ISO 844
Shear strength	MPa	3,5	ASTM C273-61
Shear modulus	MPa	35	ASTM C273-61
*Soric® XF 3			

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### Information

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