

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2013-1 RESIN

Version 2.0 Revision Date: 11.09.2023 SDS Number: 400001009962 Date of last issue: 08.10.2021
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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® 2013-1 RESIN

Unique Formula Identifier (UFI) : USR5-W0KM-800P-183N

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Epoxy constituents

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe) BV
Address : Everslaan 45
3078 Everberg
Belgium

Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : Berlin: 0049 30 19 24 0 & 0049 30 30 68 6 7 11
Bonn: 0049 228 19 27 0 & 0049 228 28 7 3 32 11
Erfurt: 0049 361 73 07 30
Freiburg: 0049 761 16 24 0
Göttingen: 0049 51 19 24 0 & 0049 551 38 31 80
Homburg: 0049 6841 19 24 0
Mainz: 0049 6131 19 24 0 & 0049 6131 23 24 66
München: 0049 89 19 24 0
Nürnberg: 0049 911 39 8 2 45 1
EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1 800-424-9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2

H315: Causes skin irritation.

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Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P391 Collect spillage.

Hazardous components which must be listed on the label:

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl}oxirane
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane	- - 01-2119454392-40	Skin Irrit. 2; H315 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 30 - < 50
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3 216-823-5 603-073-00-2 01-2119456619-26	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411 specific concentration limit Skin Irrit. 2; H315 >= 5 % Eye Irrit. 2; H319 >= 5 %	>= 10 - < 20
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	68609-97-2 271-846-8 603-103-00-4 01-2119485289-22	Skin Irrit. 2; H315 Skin Sens. 1; H317	>= 1 - < 10

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.

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It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Carbon dioxide (CO₂)
Carbon monoxide
Carbon oxides
Halogenated compounds
Metal oxides

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

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- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons.
Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.

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Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Storage class (TRGS 510) : 10

Further information on storage stability : Stable under normal conditions.

Recommended storage temperature : 2 - 40 °C

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
titanium dioxide	13463-67-7	AGW (Inhalable fraction)	10 mg/m ³ (Titanium dioxide)	DE TRGS 900
Peak-limit: excursion factor (category)	2;(II)			
Further information	When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			
		AGW (Alveolate fraction)	1,25 mg/m ³ (Titanium dioxide)	DE TRGS 900
Peak-limit: excursion factor (category)	2;(II)			
Further information	When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			
		BM (Alveolar dust fraction)	0,5 mg/m ³	DE TRGS 527
barium sulfate	7727-43-7	AGW (Inhalable fraction)	10 mg/m ³	DE TRGS 900
Peak-limit:	2;(II)			

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excursion factor (category)				
Further information	When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			
		AGW (Alveolate fraction)	1,25 mg/m3	DE TRGS 900
Peak-limit: excursion factor (category)	2;(II)			
Further information	When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			
		BM (Alveolar dust fraction)	0,5 mg/m3	DE TRGS 527

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Workers	Inhalation	Long-term systemic effects	4,93 mg/m3
	Workers	Dermal	Long-term systemic effects	0,75 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	0,87 mg/m3
	Consumers	Dermal	Long-term systemic effects	0,0893 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0,5 mg/kg bw/day
titanium dioxide	Workers	Inhalation	Long-term local effects	10 mg/m3
	Consumers	Oral	Long-term systemic effects	700 mg/kg bw/day
barium sulfate	Workers	Inhalation	Long-term systemic effects	10 mg/m3
	Workers	Inhalation	Long-term local effects	10 mg/m3
	Consumer use	Inhalation	Long-term systemic effects	10 mg/m3
	Consumer use	Oral	Long-term systemic effects	13000 mg/kg
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl}oxirane	Workers	Dermal	Acute local effects	0,0083 mg/cm2

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	Workers	Dermal	Long-term systemic effects	104,15 mg/kg
	Workers	Inhalation	Long-term systemic effects	29,39 mg/m ³
	Consumers	Dermal	Long-term systemic effects	62,5 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	8,7 mg/m ³
	Consumers	Oral	Long-term systemic effects	6,25 mg/kg bw/day
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	Workers	Inhalation	Long-term systemic effects	3,6 mg/m ³
	Workers	Dermal	Long-term systemic effects	1 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0,87 mg/m ³
	Consumers	Dermal	Long-term systemic effects	0,5 mg/kg
	Consumers	Oral	Long-term systemic effects	0,5 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Fresh water	0,006 mg/l
	Marine water	0,001 mg/l
	Fresh water sediment	0,341 mg/kg dry weight (d.w.)
	Marine sediment	0,034 mg/kg dry weight (d.w.)
	Soil	0,065 mg/kg dry weight (d.w.)
	Sewage treatment plant	10 mg/l
	Secondary Poisoning	11 mg/kg
titanium dioxide	Marine water	0,0184 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	1000 mg/kg
	Remarks:Assessment Factors	
	Fresh water	0,184 mg/l
	Remarks:Assessment Factors	
	Marine sediment	100 mg/kg
	Remarks:Assessment Factors	
	Soil	100 mg/kg
	Remarks:Assessment Factors	
barium sulfate	Sewage treatment plant	100 mg/l
	Remarks:Assessment Factors	
	Freshwater - intermittent	0,193 mg/l
	Remarks:Assessment Factors	
	Fresh water	115 µg/l
	Sewage treatment plant	62,2 mg/l
	Remarks:Assessment Factors	
Fresh water sediment	600,4 mg/kg	

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	Remarks:Assessment Factors	
	Soil	207,7 mg/kg
	Remarks:Assessment Factors	
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane	Fresh water	0,003 mg/l
	Remarks:Assessment Factors	
	Marine water	0 mg/l
	Remarks:Assessment Factors	
	Intermittent use/release	0,0254 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	0,294 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Marine sediment	0,0294 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Soil	0,237 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Sewage treatment plant	10 mg/l
	Remarks:Assessment Factors	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	Fresh water	0,106 mg/l
	Marine water	0,011 mg/l
	Freshwater - intermittent	0,072 mg/l
	Sewage treatment plant	10 mg/l
	Fresh water sediment	307,16 mg/kg
	Marine sediment	30,72 mg/kg
Siloxanes and silicones, di-Me, reaction products with silica	Fresh water sediment	> 100 mg/kg
	Remarks:Assessment Factors	
	Soil	23 mg/kg
	Remarks:Assessment Factors	

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection

Material : butyl-rubber
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

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Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Remarks : The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines
Equipment should conform to EN 14387

Filter type : Combined particulates and organic vapour type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : paste

Colour : grey

Odour : slight

Odour Threshold : No data is available on the product itself.

pH : 6 (25 °C)
Concentration: 500 g/l

Melting point/freezing point : No data is available on the product itself.

Boiling point : > 200 °C

Flash point : 180 °C
Method: Pensky-Martens closed cup, closed cup

Flammability (solid, gas) : No data is available on the product itself.

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Vapour pressure : < 0,001 hPa (20 °C)

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Relative vapour density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : 1,4 g/cm³ (25 °C)

Solubility(ies)
Water solubility : practically insoluble (20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : No data is available on the product itself.

Viscosity
Viscosity, dynamic : 380 000 - 720 000 mPa.s (25 °C)

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : None known.

10.6 Hazardous decomposition products

Hazardous decomposition products : carbon dioxide
carbon monoxide
Halogenated compounds

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Components:

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl}oxirane:

Acute oral toxicity : LD50 (Rat, male and female): > 5 000 mg/kg
Method: OECD Test Guideline 401

Acute dermal toxicity : LD50 (Rat, male and female): > 2 000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute oral toxicity : LD50 (Rat, female): > 2 000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity
Remarks: No mortality observed at this dose.

Acute dermal toxicity : LD50 (Rat, male and female): > 2 000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Acute oral toxicity : LD50 (Rat, male): ca. 26,8 g/kg
Method: Other guidelines

Acute inhalation toxicity : LC0 (Rat): > 0,15 mg/l
Exposure time: 7 h
Test atmosphere: vapour
Method: Other guidelines

Acute dermal toxicity : (Rabbit, male): > 4 000 mg/kg, 4,5 ml/kg
Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Components:

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl}oxirane:

Species : Rabbit
Method : OECD Test Guideline 404
Result : Irritating to skin.

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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species : Rabbit
Exposure time : 4 h
Assessment : Irritating to skin.
Method : OECD Test Guideline 404
Result : Irritating to skin.

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Species : Rabbit
Exposure time : 24 h
Method : Acute Dermal Toxicity
Result : Irritating to skin.

Serious eye damage/eye irritation

Components:

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane:

Species : Rabbit
Method : OECD Test Guideline 405
Result : No eye irritation

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species : Rabbit
Assessment : Irritating to eyes.
Method : OECD Test Guideline 405
Result : Irritating to eyes.

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Species : Rabbit
Assessment : No eye irritation
Method : OECD Test Guideline 405
Result : slight irritation

Respiratory or skin sensitisation

Components:

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane:

Test Type : Local lymph node assay (LLNA)
Exposure routes : Skin
Species : Mouse
Method : OECD Test Guideline 429
Result : May cause sensitisation by skin contact.

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Test Type : Local lymph node assay (LLNA)

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Exposure routes : Skin
Species : Mouse
Method : OECD Test Guideline 429
Result : The product is a skin sensitiser, sub-category 1B.

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Test Type : Buehler Test
Exposure routes : Skin
Species : Guinea pig
Method : OPPTS 870.2600
Result : May cause sensitisation by skin contact.

Germ cell mutagenicity

Components:

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl)oxirane:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Genotoxicity in vivo : Cell type: Somatic
Application Route: Oral
Exposure time: 48 h
Dose: 2000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 2000 mg/kg
Method: OECD Test Guideline 486
Result: negative

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: without metabolic activation
Result: positive

Test Type: reverse mutation assay
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: Mutagenicity (Salmonella typhimurium - reverse

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mutation assay)

Result: negative

Genotoxicity in vivo : Test Type: in vivo assay
Species: Mouse (male)
Cell type: Germ
Application Route: Oral
Dose: 3333, 10000 mg/kg
Result: negative

Test Type: gene mutation test
Species: Rat (male)
Cell type: Somatic
Application Route: Oral
Dose: 50,250,500,1000 mg/kg bw/day
Method: OECD Test Guideline 488
Result: negative

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Concentration: 0,5 - 5.000 µg/mL
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Mouse (male and female)
Cell type: Bone marrow
Application Route: Intraperitoneal injection
Exposure time: 24 hr, 48 hr, and 72 hr
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species : Rat, male
Application Route : Oral
Exposure time : 24 month(s)
Dose : 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment : 7 days/week
NOAEL : 15 mg/kg bw/day
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

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Species : Mouse, male
Application Route : Dermal
Exposure time : 24 month(s)
Dose : 0, 0.1, 10, 100 mg/kg bw/day
Frequency of Treatment : 3 days/week
NOEL : 0,1 mg/kg body weight
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

Species : Rat, female
Application Route : Dermal
Exposure time : 24 month(s)
Dose : 0.1, 100, 1000 mg/kg bw/day
Frequency of Treatment : 5 days/week
NOEL : 100 mg/kg body weight
Method : OECD Test Guideline 453
Result : negative

Species : Rat, female
Application Route : Oral
Exposure time : 24 month(s)
Dose : 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment : 7 days/week
NOAEL : 100 mg/kg bw/day
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

Species : Rat, females
Application Route : Oral
Exposure time : 24 month(s)
Dose : 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment : 7 days/week
NOEL : 2 mg/kg bw/day
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

Reproductive toxicity

Components:

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane:

Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: 0, 50, 180, 540 or 750 mg/kg/
Duration of Single Treatment: 238 d
General Toxicity - Parent: NOEL: 750
General Toxicity F1: NOEL: 750 mg/kg body weight
General Toxicity F2: NOAEL: 750 mg/kg body weight
Method: OECD Test Guideline 416

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Result: No effects on fertility and early embryonic development were detected.
GLP: yes
Remarks: Information given is based on data obtained from similar substances.

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: 0, 50, 180, 540 or 750 milligram per kilogram
Duration of Single Treatment: 238 d
Frequency of Treatment: 1 daily
General Toxicity - Parent: NOEL: 540 mg/kg body weight
General Toxicity F1: NOEL: 750 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
Dose: 0, 30, 100 or 300 milligram per kilogram
Duration of Single Treatment: 28 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 30 mg/kg body weight
Developmental Toxicity: NOAEL: 300 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rabbit, female
Application Route: Oral
Dose: 0, 20, 60 or 180 milligram per kilogram
Duration of Single Treatment: 13 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 60 mg/kg body weight
Developmental Toxicity: NOAEL: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rat, female
Application Route: Oral
Dose: 0, 60, 180 and 540 milligram per kilogram
Duration of Single Treatment: 10 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 180 mg/kg body weight
Developmental Toxicity: NOAEL: > 540 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Effects on fertility : Species: Rat, male and female

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Application Route: Dermal
Duration of Single Treatment: 13 Weeks
Frequency of Treatment: 5 days/week
General Toxicity - Parent: NOAEL: 100 mg/kg body weight
Method: OECD Test Guideline 411

Effects on foetal development : Species: Rat, female
Application Route: Dermal
Duration of Single Treatment: 6 h
General Toxicity Maternal: NOAEL: 200 mg/kg body weight
Developmental Toxicity: NOAEL: 200 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
Dose: 40, 125, 375 milligram per kilogram
General Toxicity Maternal: NOAEL: 375 mg/kg body weight
Developmental Toxicity: NOAEL: 375 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-((2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl)oxirane:

Species : Rat, male and female
NOAEL : 250 mg/kg
Application Route : Ingestion
Exposure time : 13 Weeks
Number of exposures : 7 d
Method : Subchronic toxicity

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species : Rat, male and female
NOAEL : 50 mg/kg
Application Route : oral (gavage)
Exposure time : 14 Weeks
Number of exposures : 7 d
Dose : 0, 50, 250, 1000 mg/kg/day
Method : OECD Test Guideline 408

Species : Rat, male and female
NOAEL : >= 10 mg/kg
Application Route : Skin contact
Exposure time : 13 Weeks

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Number of exposures : 5 d
Dose : 0, 10, 100, 1000 mg/kg/day
Method : OECD Test Guideline 411

Species : Mouse, male
NOAEL : 100 mg/kg
Application Route : Skin contact
Exposure time : 13 Weeks
Number of exposures : 3 d
Dose : 0, 1, 10, 100 mg/kg/day
Method : OECD Test Guideline 411

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Species : Rat, male and female
NOEL : 1 mg/kg
LOAEL : 10 mg/kg
Application Route : Skin contact
Exposure time : 13 Weeks
Number of exposures : 5 days/week for 13 weeks
Method : OECD Test Guideline 411

Aspiration toxicity

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

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SECTION 12: Ecological information

12.1 Toxicity

Components:

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane:

- Toxicity to fish : LC50 (Fish): 2,54 mg/l
Exposure time: 96 h
Test substance: Fresh water
Method: Calculation method
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2,55 mg/l
Exposure time: 48 h
Method: Calculation method
- Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): > 1,8 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201
GLP: no
- Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
GLP: no
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0,3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 211
GLP: yes
Remarks: Information given is based on data obtained from similar substances.

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

- Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1,8 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

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Toxicity to algae/aquatic plants : EC50 : 11 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

NOEC : 4,2 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0,3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Toxicity to fish : LL50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l
Exposure time: 96 h
Test Type: semi-static test
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EL50 (Daphnia magna (Water flea)): 7,2 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : IC50 (Selenastrum capricornutum (green algae)): 843,75 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Method: OECD Test Guideline 209

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12.2 Persistence and degradability

Components:

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Concentration: 3 mg/l
Result: Not biodegradable
Biodegradation: ca. 0 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.E.

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge, non-adapted
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4,83 d (25 °C)
pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 7,1 d (25 °C)
pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3,58 d (25 °C)
pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Concentration: 100 mg/l
Result: Readily biodegradable.
Biodegradation: 87 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

12.3 Bioaccumulative potential

Components:

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-({2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy}methyl)oxirane:

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Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 150
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 2,7 - 3,6
Method: OECD Test Guideline 117
GLP: yes

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 3,242 (25 °C)
pH: 7,1
Method: OECD Test Guideline 117

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Partition coefficient: n-octanol/water : log Pow: 3,77 (20 °C)
Method: OECD Test Guideline 107

12.4 Mobility in soil

Components:

Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy)methyl)oxirane:

Distribution among environmental compartments : Koc: 4460
Method: OECD Test Guideline 121

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among environmental compartments : Koc: 445

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

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12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Dispose of contents and container in accordance with all local, regional, national and international regulations.
Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADN : UN 3082
ADR : UN 3082
RID : UN 3082
IMDG : UN 3082
IATA : UN 3082

14.2 UN proper shipping name

ADN : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL F EPOXY RESIN, BISPHENOL A EPOXY RESIN)

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL F EPOXY RESIN, BISPHENOL A EPOXY RESIN)

RID : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL F EPOXY RESIN, BISPHENOL A EPOXY RESIN)

IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL F EPOXY RESIN, BISPHENOL A EPOXY RESIN)

IATA : Environmentally hazardous substance, liquid, n.o.s.

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(BISPHENOL F EPOXY RESIN, BISPHENOL A EPOXY RESIN)

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADN	: 9	
ADR	: 9	
RID	: 9	
IMDG	: 9	
IATA	: 9	

14.4 Packing group

ADN	
Packing group	: III
Classification Code	: M6
Hazard Identification Number	: 90
Labels	: 9
ADR	
Packing group	: III
Classification Code	: M6
Hazard Identification Number	: 90
Labels	: 9
Tunnel restriction code	: (-)
RID	
Packing group	: III
Classification Code	: M6
Hazard Identification Number	: 90
Labels	: 9
IMDG	
Packing group	: III
Labels	: 9
EmS Code	: F-A, S-F
IATA (Cargo)	
Packing instruction (cargo aircraft)	: 964
Packing instruction (LQ)	: Y964
Packing group	: III
Labels	: Miscellaneous
IATA (Passenger)	
Packing instruction (passenger aircraft)	: 964
Packing instruction (LQ)	: Y964
Packing group	: III
Labels	: Miscellaneous

14.5 Environmental hazards

ADN	
Environmentally hazardous	: yes
ADR	

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Environmentally hazardous : yes

RID

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 75, 3

If you intend to use this product as tattoo ink, please contact your vendor.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. E2 ENVIRONMENTAL HAZARDS

Water hazard class (Germany) : WGK 2 obviously hazardous to water
Classification according to AwSV, Annex 1 (5.2)

TA Luft List (Germany) : 5.2.1: Total dust:
Not applicable
5.2.2: Inorganic substances in powdered form:
Not applicable

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5.2.4: Inorganic substances in gaseous form:

Not applicable

5.2.5: Organic Substances:

Not applicable

5.2.7.1.1: Carcinogenic substance:

Not applicable

5.2.7.1.1: Quartz fine dust PM4:

Not applicable

5.2.7.1.1: Formaldehyde:

Not applicable

5.2.7.1.1: fibres:

Not applicable

5.2.7.1.2: Germ cell mutagens:

Not applicable

5.2.7.1.3: Substances toxic to reproduction:

Not applicable

5.2.7.2: Poorly degradable, easily enrichable and highly toxic organic substances:

Not applicable

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL : This product contains one or several components listed in the Canadian NDSL.

AIIC : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : Not in compliance with the inventory

PICCS : Not in compliance with the inventory

IECSC : Notified. Allowed to be imported / manufactured only by the notifiers. Please contact your Huntsman sales representative for more information.

TCSI : On the inventory, or in compliance with the inventory

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2.0	11.09.2023	400001009962	Date of first issue: 27.05.2016

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TSCA : On or in compliance with the active portion of the TSCA inventory

Inventories

AICS (Australia), AIIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOIC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H315 : Causes skin irritation.
H317 : May cause an allergic skin reaction.
H319 : Causes serious eye irritation.
H411 : Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Chronic : Long-term (chronic) aquatic hazard
Eye Irrit. : Eye irritation
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation
DE TRGS 527 : Germany. TRGS 527 - Activities with nanomaterials
DE TRGS 900 : Germany. TRGS 900 - Occupational exposure limit values.
DE TRGS 527 / BM : Assessment scale
DE TRGS 900 / AGW : Time Weighted Average

Further information

Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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