SAFETY DATA SHEET

Version # 04

Issue date: 06-27-2023 Revision date: 10-12-2025 Supersedes date: 08-02-2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation

of the mixture

Plexus MA420 (AO420) Adhesive

Registration number

Synonyms None. SKU# IT102

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Not available. Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

ITW Performance Polymers **Company Name**

Address Bay 150

Shannon Industrial Estate

Co. Clare Ireland V14 DF82

Contact Person Customer Service Telephone Number 353(61)771500

353(61)471285

Email customerservice.shannon@itwpp.com 44(0) 1235 239 670 (24 hours) **Emergency Phone Number**

1.4. Emergency telephone number

General in EU 112 (Available 24 hours a day. SDS/Product information may not be available for

the Emergency Service.)

Austria National Poisons

Information Center

+431 406 4343 (Available 24 hours a day. SDS/Product information may not be

available for the Emergency Service.)

Belgium National Poisons

070 245 245 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Control Center

Bulgaria National Toxicological Information

Center

+359 2 9154 233 (Available 24 hours a day. SDS/Product information may not be

available for the Emergency Service.)

Croatia Poisons Information Center +385 1 2348 342 (Hours of operation not provided. SDS/Product information

may not be available for the Emergency Service.)

Cyprus Poison Center 1401 (Available 24 hours a day. SDS/Product information may not be available

for the Emergency Service.)

Czech Republic National Poisons Information Center

+420 224 919 293, or +420 224 915 402 (Hours of operation not provided. SDS/Product information may not be available for the Emergency Service.)

Denmark National Poisons Control Center

+45 82 12 12 12 (Available 24 hours a day. SDS/Product information may not be

available for the Emergency Service.)

Estonia National Poisons Information Center

16662 or abroad: (+372) 626 9390 (Monday 9:00AM to Saturday 9:00AM (closed on Sundays and on national holidays). SDS/Product information may not be

available for the Emergency Service.)

Finland National Poison Information Center

(09) 471 977 (direct) or (09) 4711 (exchange) (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

France National Poisons Control Center

ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Material name: Plexus MA420 (AO420) Adhesive

1.4. Emergency telephone number

Greece Poison Information (0030) 2107793777 (Available 24 hours a day. SDS/Product information may not

Centre be available for the Emergency Service.)

Hungary National +36-80-201-199 (Available 24 hours a day. SDS/Product information may not be

Emergency Phone Number available for the Emergency Service.)

113

Iceland Poison Center (+354) 543 2222 (Available 24 hours a day. SDS/Product information may not be

available for the Emergency Service.)

Latvia Emergency medical

Latvia Poison and Drug +371 67042473 (Available 24 hours a day. SDS/Product information may not be

Information Center available for the Emergency Service.)

Lithuania Neatideliotina +370 5 236 20 52 or +37068753378 (Hours of operation not provided. informacija apsinuodijus SDS/Product information may not be available for the Emergency Service.)

2545 4030 (Hours of operation not provided. SDS/Product information may not Malta Accident and **Emergency Department** be available for the Emergency Service.)

Netherlands National Poisons Information Center (NVIC)

NVIC: +31 (0)88 755 8000 (Only for the purpose of informing medical personnel

in cases of acute intoxications)

Norway Norwegian Poison Information Center

22 59 13 00 (Available 24 hours a day. SDS/Product information may not be

available for the Emergency Service.)

Portugal Poison Center 800 250 250 (Available 24 hours a day. SDS/Product information may not be

available for the Emergency Service.)

Romania Biroul RSI si Informare Toxicologica 021.318.36.06 (Available 8:00AM-3:00PM. SDS/Product information may not be

available for the Emergency Service.)

Slovakia National Toxicological Information Center

+421 2 5477 4166 (Available 24 hours a day. SDS/Product information may not

be available for the Emergency Service.)

Spain Toxicology Information Service + 34 91 562 04 20 (Available 24 hours a day. SDS/Product information may not

be available for the Emergency Service.)

Sweden National Poison Information Center

112 - and ask for Poison Information (Available 24 hours a day. SDS/Product

information may not be available for the Emergency Service.)

Switzerland Tox Info Suisse

145 (Available 24 hours a day. SDS/Product information may not be available for

the Emergency Service.)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies. The classification of the substance or mixture has been performed in accordance with ABNT NBR 14725.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards

Flammable liquids Category 2 H225 - Highly flammable liquid

and vapor.

Health hazards

Skin corrosion/irritation Category 2 H315 - Causes skin irritation.

Serious eye damage/eye irritation Category 1 H318 - Causes serious eye

damage.

Skin sensitization Category 1 H317 - May cause an allergic skin

reaction.

Specific target organ toxicity - single Category 3 respiratory tract irritation H335 - May cause respiratory

exposure irritation.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

UFI:

EU: 9YH2-P1H3-M008-EVP5

Contains: methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate, methacrylic

acid; 2-methylpropenoic acid

Material name: Plexus MA420 (AO420) Adhesive

Hazard pictograms



Signal word	Dander
-------------	--------

Hazard statements

H225 Highly flammable liquid and vapor.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H335 May cause respiratory irritation.

Precautionary statements

Prevention

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking.

P233 Keep container tightly closed.

P240 Ground and bond container and receiving equipment. P241 Use explosion-proof electrical/ventilating/lighting equipment.

P242 Use non-sparking tools.

P243 Take action to prevent static discharges.

P261 Avoid breathing mist/vapors. P264 Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area. P271

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response

P302 + P352 IF ON SKIN: Wash with plenty of water.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with P303 + P361 + P353

water/shower.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

Immediately call a POISON CENTER/doctor. P310

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention. P362 + P364 Take off contaminated clothing and wash it before reuse. P370 + P378 In case of fire: Use appropriate media to extinguish.

Storage

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

Supplemental label information None.

2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The mixture does not contain any substances included in the list established in accordance with REACH Article 59(1) for having endocrine disrupting properties at

a concentration equal to or greater than 0.1% by weight.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes	
methyl methacrylate; methyl	60 - < 70	80-62-6	-	607-035-00-6	#	
2-methylprop-2-enoate; methyl		201-297-1				
2-methylpropenoate						

Classification: Flam. Liq. 2;H225, Skin Irrit. 2;H315, Skin Sens. 1;H317, STOT SE 3;H335

Specific Concentration Limits: STOT SE 3;H335: C ≥ 10 %

Material name: Plexus MA420 (AO420) Adhesive IT102 Version #: 04 Revision date: 10-12-2025 Issue date: 06-27-2023

CAS-No. / EC No. REACH Registration No. Chemical name % **Notes** Index No.

methacrylic acid; 2-methylpropenoic 3 - < 5

79-41-4 201-204-4 607-088-00-5

Classification: Acute Tox. 4;H302;(ATE: 500 mg/kg bw), Acute Tox. 4;H312;(ATE: 1100

mg/kg bw), Acute Tox. 3;H331;(ATE: 7,1 mg/l), Skin Corr. 1A;H314, Eye

Dam. 1;H318, STOT SE 3;H335

Specific Concentration Limits: STOT SE 3;H335: C ≥ 1 %

Other components below reportable

10 - 30

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Union workplace exposure limit(s).

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The full text for all H-statements is displayed in section 16. Composition comments

SECTION 4: First aid measures

General information Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the

label where possible). Ensure that medical personnel are aware of the material(s) involved, and

take precautions to protect themselves. Wash contaminated clothing before reuse.

4.1. Description of first aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison

center or doctor/physician if you feel unwell.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of

eczema or other skin disorders: Seek medical attention and take along these instructions. Wash

contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and

delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis.

Rash.

4.3. Indication of any immediate medical attention and special

treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation.

Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards Highly flammable liquid and vapor.

5.1. Extinguishing media

Suitable extinguishing

media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters Special protective

equipment for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special fire fighting procedures

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can

do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not touch or walk through spilled material.

Material name: Plexus MA420 (AO420) Adhesive SDS EU IT102 Version #: 04 Revision date: 10-12-2025 Issue date: 06-27-2023

For emergency responders

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Ventilate closed spaces before entering them. Avoid breathing mist/vapors. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get this material in contact with eyes. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

ANNEX 1, PART 1 Categories of dangerous substances

Hazard categories in accordance with Regulation (EC) No 1272/2008

- P5a, b or c FLAMMABLE LIQUIDS (Lower-tier requirements = 50 tons; Upper-tier requirements
- = 200 tons

7.3. Specific end use(s)

Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Components	Type	Value
methacrylic acid; 2-methylpropenoic acid	MAK	70 mg/m3
(CAS 79-41-4)		

Ceiling

Austria. MAK List, OEL Ordinance (GwV), BGBI. II, no. 184/2001, as amended

methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)

100 ppm MAK 210 mg/m3

50 ppm

20 ppm

420 mg/m3

Belgium. OEL. Exposure Limit Values to Chemical Substances at Work, Code of Well-being at work, Book VI, Title 1 -Chemical agents, as amended

Components	Туре	Value
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	TWA	71 mg/m3
		20 ppm
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	416 mg/m3
		100 ppm
	TWA	208 mg/m3
		50 ppm

Bulgaria. OELs. Ordinance No 13 on protection of workers against risks of exposure to chemical agents at work, as amended

Components	Туре	Value
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	TWA	70 mg/m3
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm
	TWA	50 ppm

Croatia. OELs (GVI). Regulation on Protection of Workers against Exposure to Dangerous Chemicals at Work, OELs and Biological Limit Values, Annex I (NN 91/2018), as amended

Components	Туре	Value
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	MAC	72 mg/m3
		20 ppm
	STEL	143 mg/m3
		40 ppm
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	MAC	50 ppm
	STEL	100 ppm

Cyprus. OELs. Occupational Exposure Limit Values of Chemicals at Work (Safety and Health at Work (Chem. Agents) Reg., Ann. 1, R.A.A. 268/2001, as amended)

Components	Туре	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm
	TWA	50 ppm

Czech Republic. Occupational exposure limit values of chemicals at work (Decree on protection of health at work, 361/2007, Annex 2, Part A & Annex 3, Part A, as amended)

Components	Туре	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	Ceiling	150 mg/m3
	TWA	50 mg/m3

Denmark. Work Environment Authority. Exposure Limits for Substances & Materials, Annex 2 Components Value **Type** methacrylic acid; **STEL** 140 mg/m3 2-methylpropenoic acid (CAS 79-41-4) 40 ppm TLV 70 mg/m3 20 ppm methyl methacrylate; methyl TI V 102 mg/m3 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) 25 ppm Estonia. OELs. Occupational Exposure Limits of Hazardous Substances (Regulation No. 105/2001, Annex), as amended Components **Type** Value **STEL** methacrylic acid; 100 mg/m3 2-methylpropenoic acid (CAS 79-41-4) 30 ppm **TWA** 70 mg/m3 20 ppm methyl methacrylate; methyl **STEL** 100 ppm 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) TWA 50 ppm Finland. HTP-arvot, App 3., Binding Limit Values, Social Affairs and Ministry of Health Components Type Value TWA methacrylic acid; 71 mg/m3 2-methylpropenoic acid (CAS 79-41-4) 20 ppm 210 mg/m3 methyl methacrylate; methyl STFL 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) 50 ppm **TWA** 42 mg/m3 10 ppm France. OELs. Occupational Exposure Limits as Prescribed by Art. R.4412-149 of Labor Code, as amended Components Value Type **VLE** methyl methacrylate; methyl 410 mg/m3 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) 100 ppm

VME 205 mg/m3

50 ppm Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG), as updated

Components Type Value **TWA** methacrylic acid; 180 mg/m3 2-methylpropenoic acid (CAS 79-41-4) 50 ppm

Material name: Plexus MA420 (AO420) Adhesive

7 / 19

Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG), as updated

Components Value Type methyl methacrylate; methyl TWA 210 mg/m3 2-methylprop-2-enoate;

methyl 2-methylpropenoate

(CAS 80-62-6)

50 ppm

Germany. TRGS 900, Limit Values in the Ambient Air at the Workplace

Components Value Type methacrylic acid; **AGW** 180 mg/m3

2-methylpropenoic acid

(CAS 79-41-4)

50 ppm methyl methacrylate; methyl **AGW** 210 mg/m3

2-methylprop-2-enoate; methyl 2-methylpropenoate

(CAS 80-62-6)

50 ppm

Greece. OELs, Presidential Decree No. 307/1986, as amended

Components Type Value 140 mg/m3 **STEL** methacrylic acid;

2-methylpropenoic acid

(CAS 79-41-4)

40 ppm **TWA** 70 mg/m3

20 ppm **STEL** 100 ppm

methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate

(CAS 80-62-6)

TWA 50 ppm

Hungary. OELs. Decree on protection of workers exposed to chemical agents (5/2020. (II.6)), Annex 1&2, as amended

Components Value Type

methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate

(CAS 80-62-6)

STEL 415 mg/m3

100 ppm **TWA** 208 mg/m3 50 ppm

Iceland. OELs. Regulation 390/2009 on Pollution Limits and Measures to Reduce Pollution at the Workplace, as amended Components Value

Type TWA methacrylic acid; 70 mg/m3

2-methylpropenoic acid

(CAS 79-41-4)

20 ppm methyl methacrylate; methyl **STEL** 100 ppm

2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)

> **TWA** 50 ppm

Ireland. OELVs, Schedules 1 & 2, Code of Practice for Chemical Agents and Carcinogens Regulations

Components Type Value

methacrylic acid; 2-methylpropenoic acid

(CAS 79-41-4)

Material name: Plexus MA420 (AO420) Adhesive

STEL

140 mg/m3

Ireland. OELVs, Schedules 1 & 2, Code of Practice for Chemical Agents and Carcinogens Regulations

 Components
 Type
 Value

 40 ppm
 40 ppm

 TWA
 70 mg/m3

 20 ppm
 20 ppm

 methyl methacrylate; methyl
 STEL
 100 ppm

2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)

TWA 50 ppm

50 ppm

50 ppm

Italy. OELs (Legislative Decree n.81, 9 April 2008), as amended

Components
Type
Value

methacrylic acid;
2-methylpropenoic acid
(CAS 79-41-4)
methyl methacrylate; methyl
2-methylprop-2-enoate;
methyl 2-methylpropenoate
(CAS 80-62-6)

TWA

Latvia. OELs. Occupational Exposure Limits of Chemical Substances at Workplace (Reg. No. 325/ 2007, L.V. 80, Annex 1),

as amended

Components
Type
Value

methacrylic acid;
2-methylpropenoic acid
(CAS 79-41-4)

methyl methacrylate; methyl
2-methylpropenoate;
methyl 2-methylpropenoate
(CAS 80-62-6)

Lithuania. OELs. Occupational Exposure Limit Values for Chemical Substances (Hygiene Norm HN 23:2011; Order No.

V-824/A1-389), as amended

Value Components Type methacrylic acid; **STEL** 100 mg/m3 2-methylpropenoic acid (CAS 79-41-4) 30 ppm TWA 70 mg/m3 20 ppm 400 mg/m3 methyl methacrylate; methyl **STEL** 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) 100 ppm **TWA** 200 mg/m3

Luxembourg. OELs. Binding Occupational Exposure Limit Values (Annex I), G.D.R. of 14 November 2016, OJ Memorial A, n $^\circ$

235/2016, as amended

Components Type Value

methyl methacrylate; methyl STEL 100 ppm
2-methylprop-2-enoate;
methyl 2-methylpropenoate
(CAS 80-62-6)

TWA 50 ppm

Malta. OELs. Protection of Health and Safety of Workers from Risks related to Chemical Agents at Work (L.N 227/2003 Schedules I and V), as amended

ComponentsTypeValuemethyl methacrylate; methylSTEL100 ppm2-methylprop-2-enoate;
methyl 2-methylpropenoatemethyl 2-methylpropenoate

(CAS 80-62-6)

TWA 50 ppm

Netherlands. OELs per Annex XIII of Working Conditions Regulation (Staatscourant no. 252, 29 December 2006), as amended

ComponentsTypeValuemethyl methacrylate; methylSTEL410 mg/m32-methylprop-2-enoate;
methyl 2-methylpropenoate
(CAS 80-62-6)410 mg/m3

TWA 205 mg/m3 50 ppm

Norway. Regulation No. 1358 on Measures and Limit Values for Physical and Chemical Factors in Work Environment and Infection Groups for Biological Factors, as amended

Components Type Value TLV 70 mg/m3 methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) 20 ppm **STEL** methyl methacrylate; methyl 400 mg/m3 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) 100 ppm TLV 100 mg/m3 25 ppm

Poland. Maximum permissible concentrations and intensities of harmful factors in the work environment (Dz.U.Poz. 1286/2018, Annex 1)

Components
Type
Value

methyl methacrylate; methyl
2-methylprop-2-enoate;
methyl 2-methylpropenoate
(CAS 80-62-6)

TWA 100 mg/m3

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796-2014)

Components Type Value **TWA** methacrylic acid; 20 ppm 2-methylpropenoic acid (CAS 79-41-4) STEL methyl methacrylate; methyl 100 ppm 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) **TWA** 50 ppm

Romania. OELs. Limit Values of Chemical Agents at Workplace (Regulation 1.218/2006, M.O 845, Annex 1, 3&4, as

amended)

ComponentsTypeValuemethacrylic acid;
2-methylpropenoic acid
(CAS 79-41-4)STEL45 mg/m345 mg/m313 ppm

TWA 30 mg/m3

Romania. OELs. Limit Values of Chemical Agents at Workplace (Regulation 1.218/2006, M.O 845, Annex 1, 3&4, as amended)

Components	Туре	Value
		8,5 ppm
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	410 mg/m3
		100 ppm
	TWA	205 mg/m3
		50 ppm

Slovakia. OELs. Maximum permissible exposure limits for chemical factors in workplace air (Regulation No 355/2006,

Annex 1, Table 1, as amended)

Components
Type
Value

methyl methacrylate; methyl
2-methylprop-2-enoate;
methyl 2-methylpropenoate
(CAS 80-62-6)
TWA
Value

100 ppm

100 ppm

Slovenia. OELs. Occupational Exposure Limits of Chemicals at Workplace (Reg. on Protection of Workers from Risks due to Exp. to Chemicals at Work, Ann. I 100/2001), as amended

Components	туре	value
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	KTV	360 mg/m3
		100 ppm
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	KTV	420 mg/m3

100 ppm

Slovenia. OELs. Occupational Exposure Limits of Chemicals at Workplace (Reg. on Protection of Workers from Risks due to Exp. to Chemicals at Work, Annex I), as amended

Components	Туре	Value
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	TWA	180 mg/m3
		50 ppm
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	TWA	210 mg/m3
,		50 ppm

Spain. OELs. INSST, Límites de Exposición Profesional Para Agentes Químicos, Table 1-Valores Límites Ambientales (VLAs)

Components	Туре	Value
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	TWA	72 mg/m3
		20 ppm
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm
	TWA	50 ppm

Sweden. OELs (Annex 1). Wo Components	ork Environment Authority (AV), Occup Type	pational Exposure Limit Values (AFS 2018:1), as amen Value
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	STEL	100 mg/m3
		30 ppm
	TWA	70 mg/m3
		20 ppm
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	Ceiling	400 mg/m3
		100 ppm
	TWA	200 mg/m3
		50 ppm
Switzerland. SUVA Grenzwer	te am Arbeitsplatz: Aktuelle MAK-Wer	te
Components	Туре	Value
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	STEL	360 mg/m3
		100 ppm
	TWA	180 mg/m3
		50 ppm
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	420 mg/m3
		100 ppm
	TWA	210 mg/m3
		50 ppm
UK. OELs. Workplace Expos Components	ure Limits (WELs) (EH40/2005 (Fourth Type	• •
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	STEL	143 mg/m3
		40 ppm
	TWA	72 mg/m3
		20 ppm
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	416 mg/m3
		100 ppm
	TWA	208 mg/m3
	1 447 (50 ppm
		00/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU
Components	Туре	Value
		Value 100 ppm
Components methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate	Туре	
Components methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate	Type STEL	100 ppm 50 ppm
Components methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	Type STEL TWA	100 ppm 50 ppm he ingredient(s).

Material name: Plexus MA420 (AO420) Adhesive

Predicted no effect concentrations (PNECs)

Not available.

8.2. Exposure controls

Appropriate engineering

controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local

exhaust ventilation, or other engineering controls to maintain airborne levels below

recommended exposure limits. If exposure limits have not been established, maintain airborne

levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

General informationUse personal protective equipment as required. Personal protection equipment should be

chosen according to the CEN standards and in discussion with the supplier of the personal

protective equipment.

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

- Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures When using do not smoke. Always observe good personal hygiene measures, such as washing

after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should

not be allowed out of the workplace.

Environmental exposure

controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Furne scrubbers, filters or

with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to

acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical stateLiquid.FormPaste.ColorOff-white.OdorFragrant

Melting point/freezing point -54,4 °F (-48 °C) estimated

Boiling point or initial boiling

point and boiling range

212,9 °F (100,5 °C) estimated

Flammability Highly flammable liquid

Upper/lower flammability or explosive limits

Explosive limit - lower (%) 2,1 % estimated Explosive limit - upper (%) 8,2 % estimated

Flash point 50,0 °F (10,0 °C) estimated

Auto-ignition temperature 815 °F (435 °C) estimated

Decomposition temperatureNot available.pHNot available.Kinematic viscosityNot available.

Solubility

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water) (log value)

Vapor pressure 51,33 hPa estimated

Density and/or relative density

Density 0,98 g/cm3 estimated

Vapor density Not available.

Particle characteristics Not available.

9.2. Other information

9.2.1. Information with regard to No relevant additional information available.

physical hazard classes

9.2.2. Other safety characteristics

Specific gravity 0,98 estimated VOC <50 g/l Mixed

SECTION 10: Stability and reactivity

10.1. Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability Material is stable under normal conditions.

10.3. Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

10.5. Incompatible materials Strong oxidizing agents. Nitrates. Peroxides.

10.6. Hazardous decomposition

products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Ingestion May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of

occupational exposure.

Symptoms Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

> vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis.

Rash.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity Not known.

Components **Species Test Results**

methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)

Acute Inhalation

LC50 Rat 7,1 mg/l, 4 Hours

methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)

Acute Oral

LD50 Rat 7800 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory sensitization Due to partial or complete lack of data the classification is not possible.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.

Carcinogenicity Not applicable.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

Material name: Plexus MA420 (AO420) Adhesive

Mixture versus substance

information

No information available.

11.2. Information on other hazards

Endocrine disrupting

properties

This mixture does not contain any substances having endocrine disrupting properties with respect to human health as assessed in accordance with the criteria set out in Regulations (EC) No 1907/2006, (EU) No 2017/2100 and (EU) 2018/605, at a concentration equal to or

greater than 0.1% by weight.

Other information Not available.

SECTION 12: Ecological information

12.1. Toxicity Based on available data, the classification criteria are not met for hazardous to the aquatic

environment.

12.2. Persistence and

degradability

No data is available on the degradability of any ingredients in the mixture.

12.3. Bioaccumulative potential

Partition coefficient n-octanol/water (log Kow)

> methacrylic acid; 2-methylpropenoic acid 0.93 methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 1,38

2-methylpropenoate

Bioconcentration factor (BCF) Not available. 12.4. Mobility in soil No data available.

12.5. Results of PBT and vPvB

assessment

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation

(EC) No 1907/2006, Annex XIII.

12.6. Endocrine disrupting

properties

This mixture does not contain any substances having endocrine disrupting properties with respect to the environment as assessed in accordance with the criteria set out in Regulations (EC) No 1907/2006, (EU) No 2017/2100 and (EU) 2018/605, at a concentration equal to or

greater than 0.1% by weight.

12.7. Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation

potential.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some

product residues. This material and its container must be disposed of in a safe manner.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container

is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

EU waste code The Waste code should be assigned in discussion between the user, the producer and the

waste disposal company.

Disposal methods/information Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Discourage

> sewage disposal. Waste should not be disposed of by release to sewers. Dispose of contents/container in accordance with local/regional/national/international regulations.

Special precautions Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number UN1133

ADHESIVES containing flammable liquid (vapour pressure at 50 °C more than 14.2. UN proper shipping

110 kPa)

14.3. Transport hazard class(es)

Class 3 **Subsidiary hazard** 3 Label(s) 33 Hazard No. (ADR) **Tunnel restriction code** D/F 14.4. Packing group Ш

14.5. Environmental hazards No.

14.6. Special precautions for Read safety instructions, SDS and emergency procedures before handling.

user

Material name: Plexus MA420 (AO420) Adhesive

```
RID
```

14.1. UN number UN1133 14.2. UN proper shipping ADHESIVES containing flammable liquid (vapour pressure at 50 °C not more than 110 kPa) name 14.3. Transport hazard class(es) Class 3 Subsidiary hazard 3 Label(s) Ш 14.4. Packing group 14.5. Environmental hazards No. 14.6. Special precautions for Read safety instructions, SDS and emergency procedures before handling. user **ADN** 14.1. UN number UN1133 14.2. UN proper shipping ADHESIVES containing flammable liquid name 14.3. Transport hazard class(es) Class Subsidiary hazard 3 Label(s) 14.4. Packing group Ш 14.5. Environmental hazards No. 14.6. Special precautions for Read safety instructions, SDS and emergency procedures before handling. user **IATA** 14.1. UN number UN1133 14.2. UN proper shipping Adhesives containing flammable liquid 14.3. Transport hazard class(es) 3 **Class** Subsidiary hazard Ш 14.4. Packing group 14.5. Environmental hazards No. **ERG Code** 3L 14.6. Special precautions for Read safety instructions, SDS and emergency procedures before handling. user Other information Allowed with restrictions. Passenger and cargo aircraft Cargo aircraft only Allowed with restrictions. **IMDG** 14.1. UN number UN1133 14.2. UN proper shipping ADHESIVES containing flammable liquid name 14.3. Transport hazard class(es) 3 Class Subsidiary hazard 14.4. Packing group Ш 14.5. Environmental hazards Marine pollutant No. **EmS** F-E. S-D 14.6. Special precautions for Read safety instructions, SDS and emergency procedures before handling. 14.7. Maritime transport in bulk Not established. according to IMO instruments



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA Not listed.

UFI:

EU: 9YH2-P1H3-M008-EVP5

Authorizations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use, as amended -Conditions of restriction given for the associated entry number should be considered

Regulation 2019/1148 on Marketing and Use of Explosive Precursors, Annex I, as amended

Regulation 2019/1148 on Marketing and Use of Explosive Precursors, Annex II, as amended

Not listed.

Other EU regulations Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

ANNEX 1, PART 1 Categories of dangerous substances

Hazard categories in accordance with Regulation (EC) No 1272/2008

- P5a, b or c FLAMMABLE LIQUIDS

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended

Not listed.

Other regulations The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP

Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation

(EC) No 1907/2006, as amended.

Young people under 18 years old are not allowed to work with this product according to EU **National regulations**

Directive 94/33/EC on the protection of young people at work, as amended. Use of this product by young persons under the age of 18 is not allowed in accordance with the Management of Health and Safety at Work Regulations 1999 [SI 1999/3242], as amended. Follow national regulation for

work with chemical agents in accordance with Directive 98/24/EC, as amended.

Material name: Plexus MA420 (AO420) Adhesive

France regulations

France INRS Table of Occupational Diseases

Not regulated.

Product registration number

Austria UFI: 9YH2-P1H3-M008-EVP5 UFI: 9YH2-P1H3-M008-EVP5 **Belgium** Czech Republic UFI: 9YH2-P1H3-M008-EVP5 **Denmark** UFI: 9YH2-P1H3-M008-EVP5 **European Union** UFI: 9YH2-P1H3-M008-EVP5 **Finland** UFI: 9YH2-P1H3-M008-EVP5 **France** UFI: 9YH2-P1H3-M008-EVP5 Germany UFI: 9YH2-P1H3-M008-EVP5 Greece UFI: 9YH2-P1H3-M008-EVP5 UFI: 9YH2-P1H3-M008-EVP5 Hungary UFI: 9YH2-P1H3-M008-EVP5 Italy **Netherlands** UFI: 9YH2-P1H3-M008-EVP5 UFI: 9YH2-P1H3-M008-EVP5 **Norway Poland** UFI: 9YH2-P1H3-M008-EVP5 UFI: 9YH2-P1H3-M008-EVP5 **Portugal** Slovakia UFI: 9YH2-P1H3-M008-EVP5 Slovenia UFI: 9YH2-P1H3-M008-EVP5 **Spain** UFI: 9YH2-P1H3-M008-EVP5 Sweden UFI: 9YH2-P1H3-M008-EVP5 UFI: 9YH2-P1H3-M008-EVP5 Switzerland

15.2. Chemical safety

assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.

ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.

AGW: Occupational threshold limit value (Arbeitsplatzgrenzwert - Germany).

CAS: Chemical Abstract Service.

CEN: European Committee for Standardization. IATA: International Air Transport Association.

IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous

Chemicals in Bulk.

IMDG: International Maritime Dangerous Goods.

MAC: Maximum Allowed Concentration.

MARPOL: International Convention for the Prevention of Pollution from Ships.

PBT: Persistent, bioaccumulative and toxic.

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.

STEL: Short term exposure limit. TLV: Threshold Limit Value. TWA: Time Weighted Average. VLE: Exposure Limit Value. VME: Exposure Average Value.

vPvB: Very persistent and very bioaccumulative.

References

Not available.

IT102 Version #: 04 Revision date: 10-12-2025 Issue date: 06-27-2023

Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any statements, which are not written out in full under sections 2 to 15

H225 Highly flammable liquid and vapor.

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H331 Toxic if inhaled.

Material name: Plexus MA420 (AO420) Adhesive

0) Adhesive

Revision information Training information Disclaimer

H335 May cause respiratory irritation.

This document has undergone significant changes and should be reviewed in its entirety. Follow training instructions when handling this material.

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Material name: Plexus MA420 (AO420) Adhesive IT102 Version #: 04 Revision date: 10-12-2025 Issue date: 06-27-2023